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# CENTRAL INTELLIGENCE AGENCY

## INFORMATION REPORT

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COUNTRY	Czechoslovakia	REPORT	
SUBJECT	Jan Sverma plant of Motorlet, National Enterprise, in Prague-Jinonice	DATE DISTR.	9 December 1954
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THE SOURCE EVALUATIONS IN THIS REPORT ARE DEFINITIVE.  
THE APPRAISAL OF CONTENT IS TENTATIVE.  
(FOR KEY SEE REVERSE)

1. The Jan Sverma Plant of Motorlet, National Enterprise (formerly Walter Plant of the Skoda Works) is located on the south side of Vrchlicky Street, some 300 meters east of the road leading to Jinonice, on a site measuring 67 x 42 meters. To the west are tenement houses, to the south is the hill called Cerny vrch (Black Hill), and to the east are wooden barriers. The plant is surrounded by a wire fence, some 2½ meters high.

2. Description. (The numbers below correspond to those on the attached sketch):

6. An empty hall to be equipped with the new machinery. Purpose unknown.
7. Storage and preparing of materials for cutting.
8. Bench fitter's shop. Chamfering of gear wheels.
9. Storage of sheet metal and metal materials.
10. Hardening shop. Two completed hardening furnaces and another under construction. Hardening of gear wheels and shafts.
11. Cleaning of gears with sand after hardening.
12. Repair shop and tool grinding shop.
13. Bench fitter's shop. Production of gear wheels and shafts.
14. Main production of gear wheels and shafts.
15. Grinding shop for grinding the cogs of the gear wheels.

3. Altogether there are some 300 workers, of whom 20 are women. There are no brigade workers or convicts.

4. Machinery: In the main machining shop: twenty lathes (No. 20 on the sketch), twenty-five machines for machining of cog wheels (No. 21), five external grinding machines (No. 27). In the gear-grinding shop: twelve grinding machines for grinding the cogs, set up in two rows (No. 22). In the repair shop: one lathe (No. 20), four grinding machines for grinding tools (No. 23).

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STATE	X	ARMY	X	NAVY	X	AIR	X	FBI	X	AEC	X	ORR	X		
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In the sand-cleaning shop: one machine for cleaning the wheels with sand (No. 24). The hardening shop has two hardening furnaces completed and one under construction which was to be ready by the end of 1953 (No. 25). In the storage and preparation room are two saws for metal-cutting.

5. [redacted] The plant manufactures gear and worm wheels and gear and worm shafts. 25X1
6. Deliveries of finished products are made from this plant to the Avia and Tatra plants and to some factories at Pilsen. 25X1
7. The Five-Year Plan is being fulfilled over 100%.
8. The general manager of the plant is Jindrich Jirku [redacted]
9. There is always one man of the plant guard in the guard room. At night a unit of the guards patrols around the plant.
10. Morale is average. The workers are still reasonably content. The majority of the workers eat in a restaurant across the road, in which there is a dining room for the plant. All workers live outside of the plant.
11. Once and sometimes twice a week, there are ten minutes of political education.

Legend to the sketch:

1. Main gate.
2. Offices and guard room.
3. Tenement house.
4. Cloakrooms.
5. Washrooms.
6. Empty room.
7. Room for storage and preparation of material.
8. Hand-machining shop.
9. Storage.
10. Hardening shop.
11. Sand-cleaning of gears.
12. Repair shop.
13. Bench fitter's shop.
14. Machining shop.
15. Tool issue room.
16. Purpose unknown.
17. Machining shop with grinding machines for grinding gears.
18. Personnel and accounting department.
19. Offices
20. Lathes
21. Machines for machining cogs.
22. Machines for grinding cogs.
23. Grinding machines for tools.
24. Sand-cleaning machine.
25. Hardening furnace.
26. Saws for metal.
27. External grinding machines.
28. Benches.

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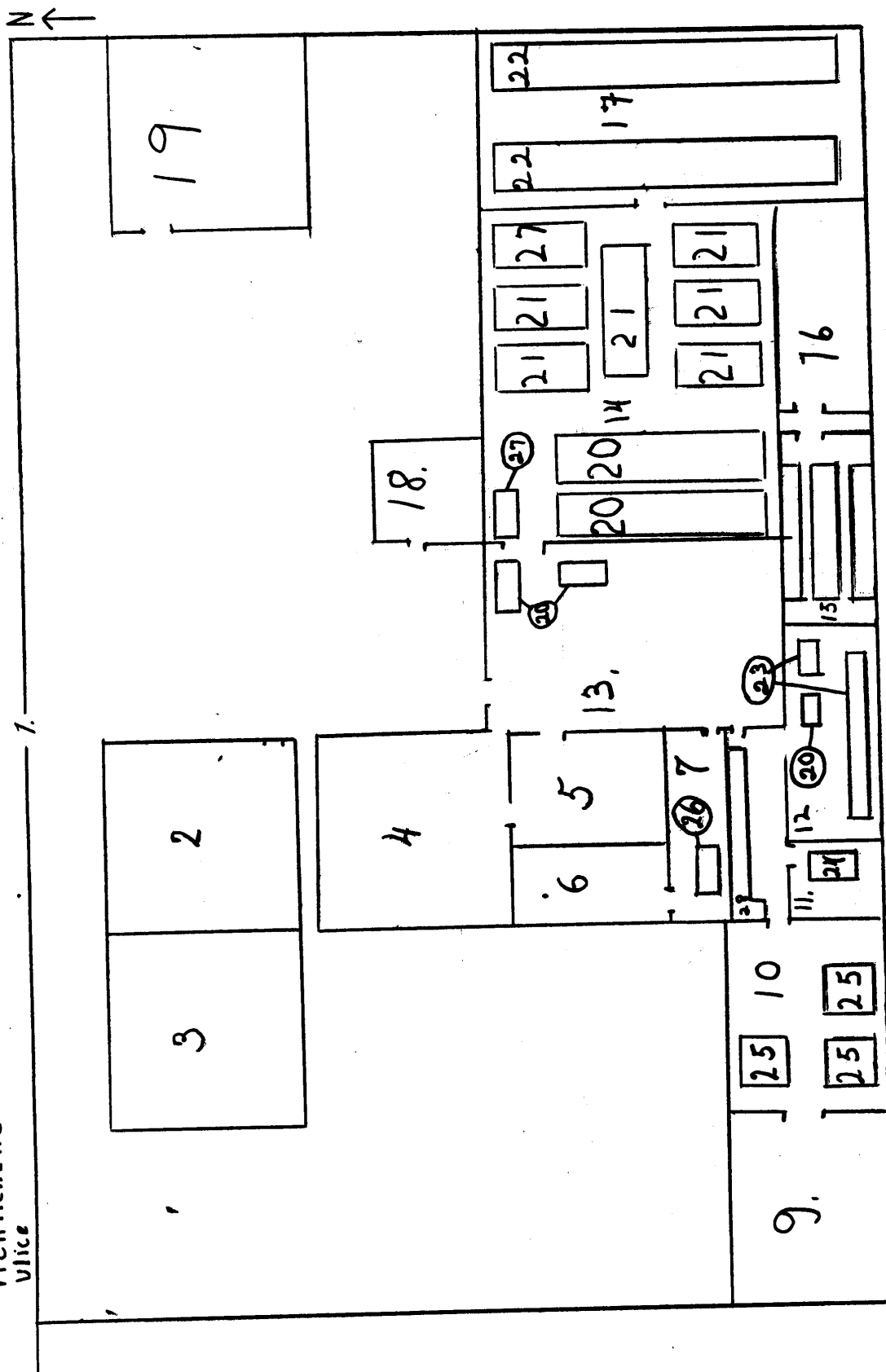
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Jan Sverma Plant, Prague-Jinonice

Scale 1:250  
Vrchlického  
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